



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4838-2
Job Sheet 169832



Part No: D4838-2

Job Qty: 2 ea

Part Name: Upper Cutter Body, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 12/29/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,4,5 IPP REV:A NEW ISSUE JFS 13/04/26 VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/28/17	0.00	0.00	Start Up Machining-3		SL 12/28/17
100	Bandsaw	2 pcs		12/28/17	0.00	0.01	Bandsaw1		SL 12/28/17
110	CNC Vertical Machining	2 pcs		12/29/17	0.80	2.82	HAAS1-5		SL 12/29/17
120	QC	2 pcs		12/29/17	0.00	0.00	QC2 Machining-3		SL 12/29/17
130	QC	2 pcs		12/29/17	0.00	0.00	QC8 Machining-3		SL 12/29/17
140	Outsource	2 pcs		12/29/17	0.00	0.00	Outsource4		SCRAP
150	Packaging	2 pcs		12/29/17	0.00	0.00	Packaging2		
155	QC	2 pcs		12/29/17	0.00	0.00	QC5		
170	QC	2 pcs		12/29/17	0.00	0.00	QC14		
180	Packaging	2 pcs		12/29/17	0.00	0.00	Packaging3-2		
190	QC21-SA	2 Ea		12/29/17	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 4.500"

Descriptions: 110 - 1-Machine per folio FB190

140 - Issue P/O: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B1.000X7.000	1	2	0	0

Part Specifications

Specifications could not be found.

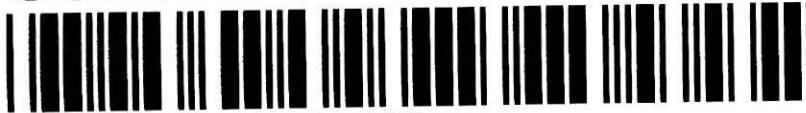
Plex 12/28/17 9:03 AM dart.lacelle.linda

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Upper Cutter Body, RH

PART NO: D4838-2
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/28/17 Job No: 169832
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